

### In the claims

**We claim:**

1. An improved solid pharmaceutical dosage formulation of a hydrophobic drug,  
5 comprising:  
a base substrate comprising a first polymer;  
a deposit, comprising a therapeutic amount of a hydrophobic drug, deposited on  
the base substrate;  
a cover substrate comprising a second polymer, the cover substrate covering the  
10 deposit and joined to the base substrate by a bond that surrounds the deposit; and  
a dissolution-enhancing amount of a surfactant, disposed within a carrier that is  
segregated from, but in contact with, the deposit.
2. The dosage formulation of claim 1, wherein the base substrate comprises a planar  
15 film.
3. The dosage formulation of claim 1, wherein the cover substrate comprises a  
planar film.
- 20 4. The dosage formulation of claim 3, wherein the cover substrate film has a shape  
comprising a semi-spherical bubble, wherein the deposit is disposed within the perimeter  
of the semi-spherical bubble.

5. The dosage formulation of claim 2, wherein the base substrate film has a shape comprising a semi-spherical bubble, wherein the deposit is disposed within the perimeter of the semi-spherical bubble.

5 6. The dosage formulation according to claim 1, wherein the deposit has a shape that is substantially circular, and the deposit has a diameter in the range of about 3 millimeters to about 7 millimeters.

7. The dosage formulation according to claim 1, wherein the first polymer or second  
10 polymer comprises a thermoplastic material.

8. The dosage formulation according to claim 1, wherein the first polymer or second  
polymer is selected from the group consisting of polymers and copolymers of polyvinyl  
alcohol, polyvinyl pyrrolidinone, polysaccharide polymers, acrylate polymers,  
15 methacrylate polymers, phthalate polymers, polyvinyl acetate, methyl cellulose,  
carboxymethylcellulose, hydroxyethylcellulose, hydroxypropylcellulose,  
hydroxypropylmethylcellulose, ethyl cellulose, polyethylene oxide, polypropylene,  
polyester and polyamide films, Eudragits, starch-based polymers and gelatin.

20 9. The dosage formulation according to claim 1, wherein the first polymer and the second polymer are the same.

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- a cover substrate comprising a second polymer, the cover substrate covering the deposit and joined to the base substrate by a bond that surrounds the deposit; and

a pharmaceutically acceptable additive, disposed within a carrier that is segregated from, but in contact with, the deposit.

- 5      16.      The dosage formulation according to claim 15, wherein the drug is deposited electrostatically.

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